
















SPARE PARTS

Headworks, handles, nozzles etc.

99B0108 - 08.04.2025

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HEADWORK FOR WATER

RUBBER HEADWORK

Specifications

Water fittings with rubber headwork offer quick and precise adjustment and a long service life.

Opening/closing function: 2 x 360° turn

Media: Hot/cold water, coolant water

Temperature range: Please refer to the individual fitting

Max. working pressure: 10 bar / 147 psi

Materials with media contact

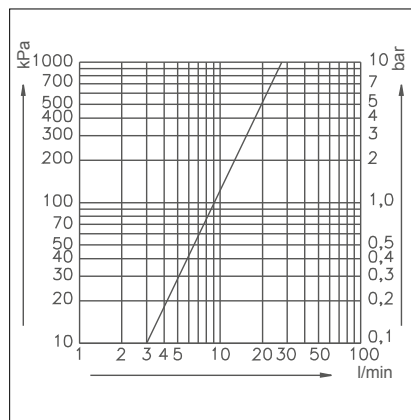
Metals: Brass

Sealing: EPDM




Lubricant: Silicone based

For further options contact **BROEN-LAB**

Flow chart



Configuration options

Description	Item number	
	Polypropylene handle	Metal handle
Set with • Handle • Media indication 	1915 0140 10XX	1916 0149 10XX
Set with • Handle • Media indication • Headwork 	2575 014 10XX	2575 015 10XX
Headwork 	19 77 000	

Replace country code **10** (EN13792-norm) with **20** for SEFA 7 media indication.

Replaxe **XX** with one of these media types:

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
01	WPC	CW	Potable water, cold
02	WPH	HW	Potable water, hot
05	WCF	CHWS	Coolant water, feed
06	WCR	CHWR	Coolant water, return
07	WNC		Non-potable water, cold
08	WNH		Non-potable water, hot

HEADWORK FOR WATER

CERAMIC HEADWORK

Specifications

Water fittings with ceramic headwork offer quick and precise adjustment and a long service life.

Opening/closing function: 1 x 180° turn

Media: Hot/cold water

Temperature range: Please refer to the individual fitting

Max. working pressure: 10 bar / 147 psi

Test pressure: 1 x working pressure

Materials with media contact

Metals: Brass

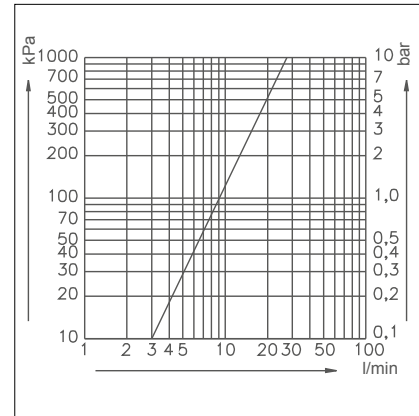
Sealing: EPDM

Plastics: POM

Lubricant: Silicone based

Ceramics: Al-oxyd 96%

Flow chart






For further options contact BROEN-LAB

Note: If the fitting/valve is delivered before 1996 then it has an M24 headwork and you need to order a new headwork with an M24-G1/2" adaptor:

19 850 009 - complete set with ceramic G1/2" headwork, M24-G1/2" adaptor, metal handle and media indication.

19 760 000 - set with ceramic G1/2" headwork and M24-G1/2" adaptor.

Configuration options

Description	Item number	Item number	
		Polypropylene handle	Metal handle
Set with • Handle • Media indication		1915 0140 10XX	1916 0149 10XX
Set with • Handle • Media indication • Headwork		2575 016 10XX	2575 013 10XX
Headwork		19 76 000	

Replace country code **10** (EN13792-norm) with **20** for SEFA 7 media indication.

Replaxe **XX** with one of these media types:

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
01	WPC	CW	Potable water, cold
02	WPH	HW	Potable water, hot
05	WCF	CHWS	Coolant water, feed
06	WCR	CHWR	Coolant water, return
07	WNC		Non-potable water, cold
08	WNH		Non-potable water, hot

HEADWORK FOR WATER

WRIST ACTION LEVER

Specifications

BROEN-LAB UniFlex™ water fittings with wrist action levers are delivered with ceramic headworks. This headwork is specially designed to fit BROEN-LAB wrist action lever.

Opening/closing function: 90° turn, left or right turn closing

Media: Hot/cold water

Temperature range: Please refer to the individual fitting

Max. working pressure: 10 bar / 147 psi

Test pressure: 1 x working pressure

For further information, please ask for Technical Information TI23 at your BROEN-LAB representative.

Materials with media contact

Metals: Brass

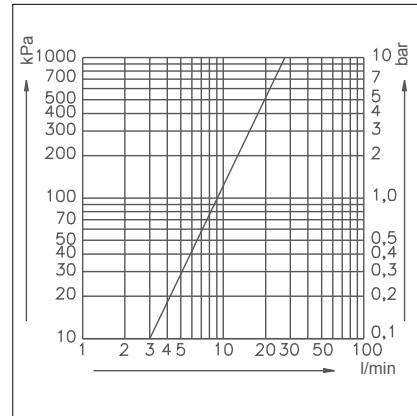
Sealing: EPDM, silicone

Plastics: POM

Lubricant: Silicone based









Ceramics: Al-oxyd 96%

Flow chart



For further options contact BROEN-LAB

Configuration options

<p>Left turn closing (WPC or WPH)</p> <p>Closed </p> <p>Open </p> <p>Page 6</p> <p>D</p>	<p>Right turn closing (WPC or WPH)</p> <p>Closed </p> <p>Open </p> <p>Page 6</p> <p>C</p>
<p>Left turn closing (WPC or WPH)</p> <p>Closed </p> <p>Open </p> <p>Page 7</p> <p>B</p>	<p>Right turn closing (WPC or WPH)</p> <p>Closed </p> <p>Open </p> <p>Page 7</p> <p>A</p>

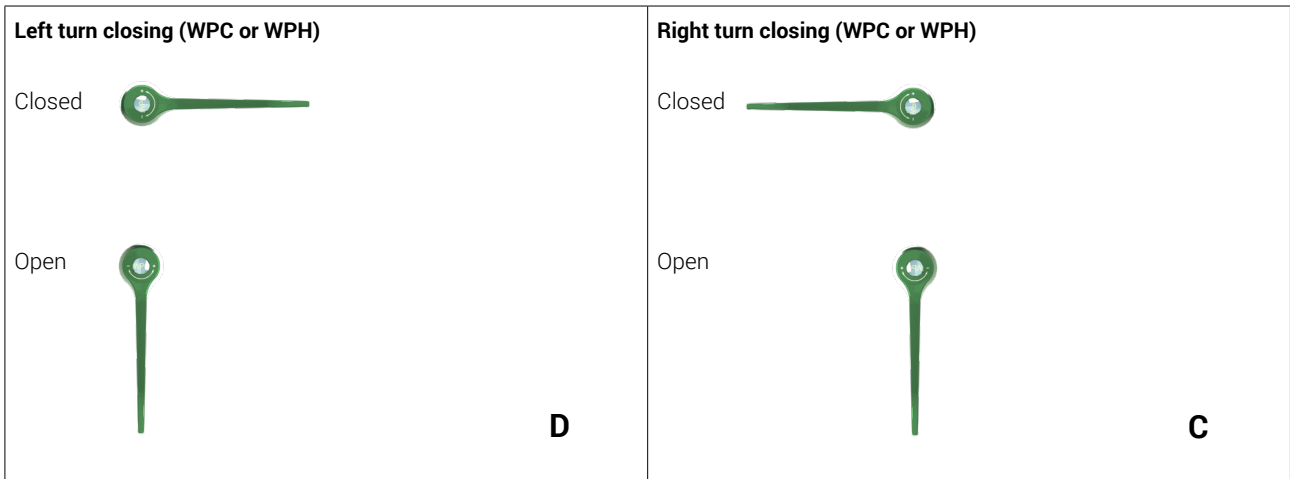
Right turn closing - the headwork/valve is closed by turning the handle clockwise

Left turn closing - the headwork/valve is closed by turning the handle counterclockwise

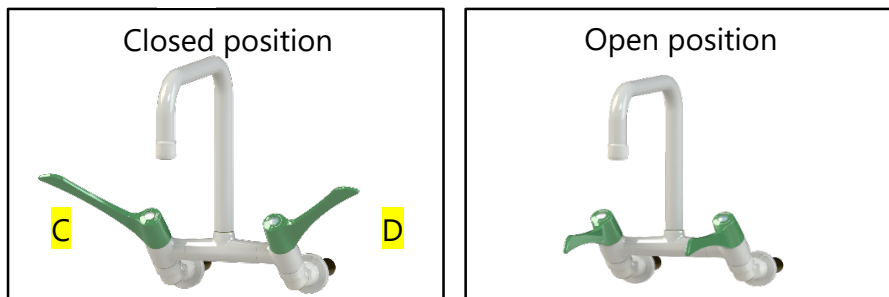
HEADWORK FOR WATER

WRIST ACTION LEVER

Configuration options






Example:



Note: If the fitting/valve is delivered **before 1996** then it has an M24 headwork and you need to order a new headwork with a M24-G1/2" adapter, either **19 76 4000** left turn closing or **19 76 5000** right turn closing, **and** a new handle according to below:

Configuration options

Description		Item number	
		Left turn closing	Right turn closing
Set with		2575 017 10XX	2575 018 10XX
• Handle			
• Media indication			
Set with		2575 011 10XX	2575 012 10XX
• Handle			
• Media indication			
• Headwork			
Headwork		19 76 400	19 76 500

Replace country code **10** (EN13792-norm) with **20** for SEFA 7 media indication.

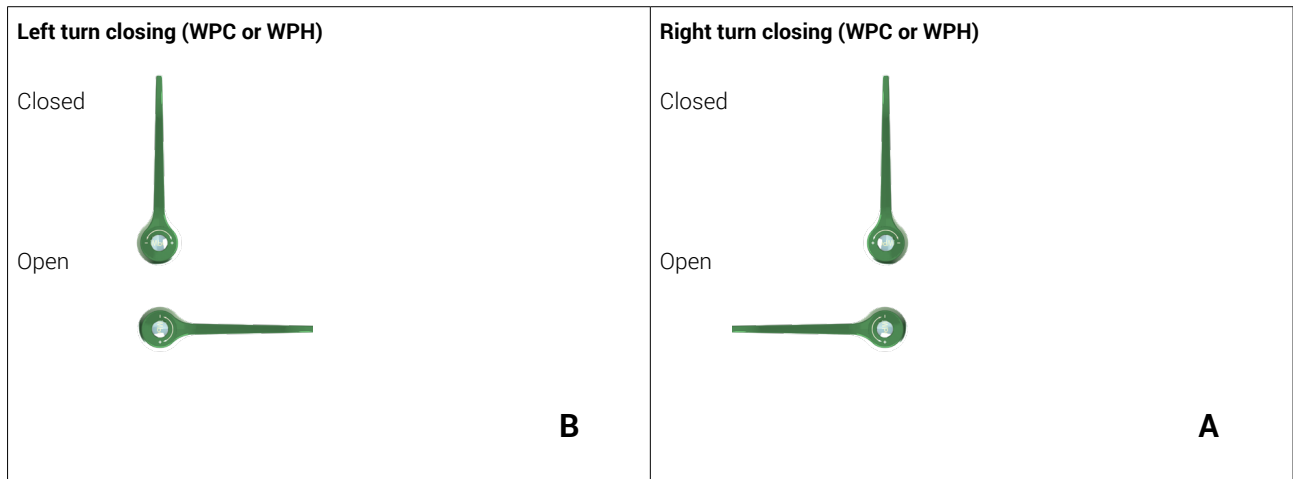
Replaxe **XX** with one of these media types:

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
01	WPC	CW	Potable water, cold
02	WPH	HW	Potable water, hot
07	WNC		Non-potable water, cold
08	WNH		Non-potable water, hot

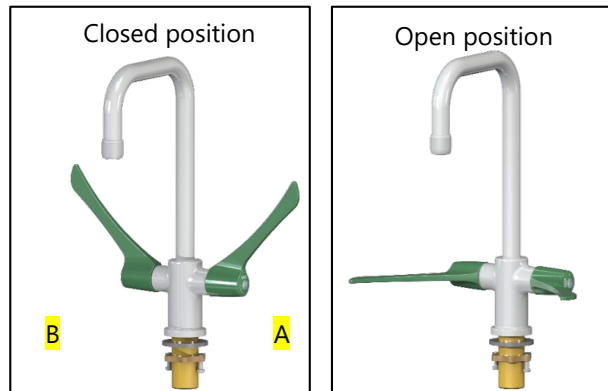
HEADWORK FOR WATER

WRIST ACTION LEVER

Configuration options






Example:



Note: If the fitting/valve is delivered **before 1996** then it has an M24 headwork and you need to order a new headwork with a M24-G1/2" adapter, either **19 76 4000** left turn closing or **19 76 5000** right turn closing, **and** a new handle according to below:

Configuration options

Description		Item number	
		Left turn closing	Right turn closing
Set with		2575 019 10XX	2575 020 10XX
• Handle			
• Media indication			
Set with		2575 009 10XX	2575 010 10XX
• Handle			
• Media indication			
• Headwork			
Headwork		19 76 400	19 76 500

Replace country code **10** (EN13792-norm) with **20** for SEFA 7 media indication.

Replaxe **XX** with one of these media types:

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
01	WPC	CW	Potable water, cold
02	WPH	HW	Potable water, hot
07	WNC		Non-potable water, cold
08	WNH		Non-potable water, hot

HEADWORK FOR SPECIAL WATER

DIAPHRAGM HEADWORK

Specifications

Manual valve based on diaphragm headwork.
The diaphragm is the only part of the headwork that has media contact (no lubrication or other materials have media contact).

Opening/closing function: 1,5 x 360° turn

Media: Special water

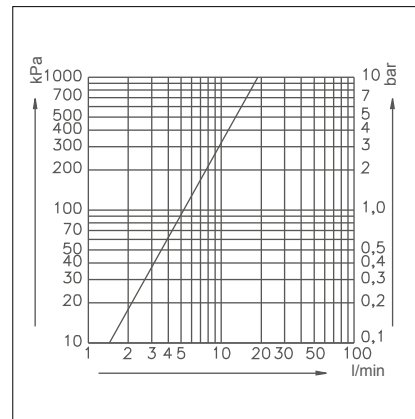
Materials with media contact

Metals: No metals in media contact, only PTFE diaphragm in headwork





Sealing: EPDM

For further options contact BROEN-LAB

Flow chart



Configuration options

Description	Item number	
	Polypropylene handle	Metal handle
Set with • Handle • Media indication 	1915 0140 10XX	1916 0149 10XX
Set with • Handle • Media indication • Headwork 	2575 021 10XX	2575 022 10XX
Elbow lever including headwork 	2575 078 10XX	
Headwork 	19 152 480*	

Replace country code **10** (EN13792-norm) with **20** for SEFA 7 media indication.

Replaxe **XX** with one of these media types:

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
03	WDI	DW	Distilled water
36	WDC	DI	Dionised water, cold

*We recommend ordering the complete set with a headwork and handle (either 2575021 10xx or 2575022 10xx) as there were different construction improvements of the headwork and handle in the past.

Only fittings from the 25-series a separate headwork 19152480 can be ordered.

HEADWORK FOR BURNING GASES

NEEDLE HEADWORK

Specifications

BROEN-LAB UniFlex™ fittings for burning gases can be also delivered with a needle headwork where fine regulation of flow is required.

Opening/closing function: 3 x 360° turn

Media: Burning gases

Max. working pressure: 16 bar / 232 psi

Allowable test pressure after installation:

1.5 x max. working pressure without function of the valve

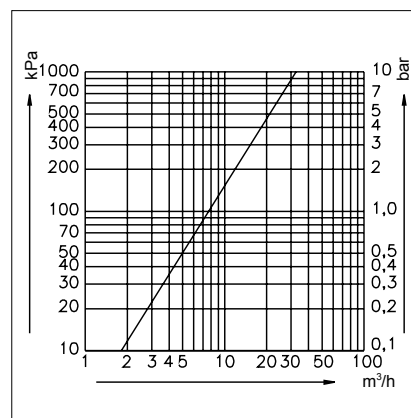
Materials with media contact

Metals: Brass

Sealing: Nitrile (NBR)

Lubricant: Mineral oil based

Flow chart



For further options contact BROEN-LAB

Configuration options

Description	Item number	
	Polypropylene handle	Metal handle
Set with • Handle • Media indication	1915 0140 10XX	1916 0149 10XX
Set with • Handle • Media indication • Headwork	Not available as a spare part for safety reasons	
Headwork	Not available as a spare part for safety reasons	

Replace country code **10** (EN13792-norm) with **20** for SEFA 7 media indication.

Replaxe **XX** with one of these media types:

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
09	G	GAS	Natural gas
11	LPG		Liquefied gas
13	C ₄ H ₁₀		Butane
15	C ₃ H ₈		Propane
17	C ₂ H ₂	ACET	Acetylene
19*	H ₂	HYD	Hydrogen
45	C ₂ H ₄		Methane

*Handle and media indication is **red**.

HEADWORK FOR NON-BURNING 2.0 GASES

NEEDLE HEADWORK

Specifications

BROEN-LAB UniFlex™ fittings for non-burning 2.0 gases are as a standard delivered with needle headwork for fine regulation of media flow.

Opening/closing function: 3 x 360° turn

Media: Non-burning 2.0 (99% clean) gases

Max. working pressure: 16 bar / 232 psi

Allowable test pressure after installation:

1.5 x max. working pressure without function of the valve

Materials with media contact

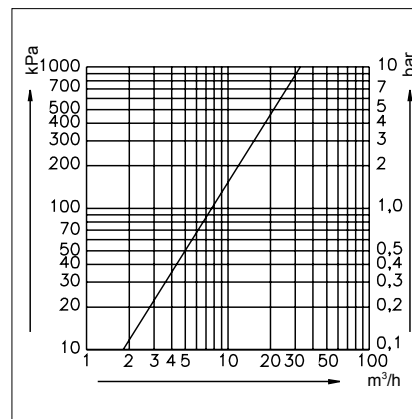
Metals: Brass

Plastics: PVDF

Sealing: FKM


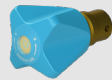

Lubricant: Perfluoropolyether based

Flow chart



For further options contact BROEN-LAB

Configuration options

Description	Item number	
	Polypropylene handle	Metal handle
Set with • Handle • Media indication 	1915 0140 10XX	1916 0149 10XX
Set with • Handle • Media indication • Headwork 	2575 023 10XX	2575 024 10XX
Headwork 	02 55 7300	

Replace country code **10** (EN13792-norm) with **20** for SEFA 7 media indication.

Replaxe **XX** with one of these media types:

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
21	CA	AIR	Compressed Air
23	N ₂	NIT	Nitrogen
24	CO ₂	CO2	Carbon Dioxide
25	Ar	AR	Argon
26	He	HE	Helium
28	V	VAC	Vacuum

HEADWORK FOR NON-BURNING 4.0 GASES NEEDLE HEADWORK

Specifications

BROEN-LAB UniFlex™ fittings for non-burning 4.0 gases/oxygen are as a standard delivered with needle headwork for fine regulation of media flow.

Opening/closing function: 3 x 360° turn

Media: Non-burning 4.0 (99.99% clean) gases/oxygen

Max. working pressure: 16 bar / 232 psi

Allowable test pressure after installation:

1.5 x max. working pressure without function of the valve

Materials with media contact

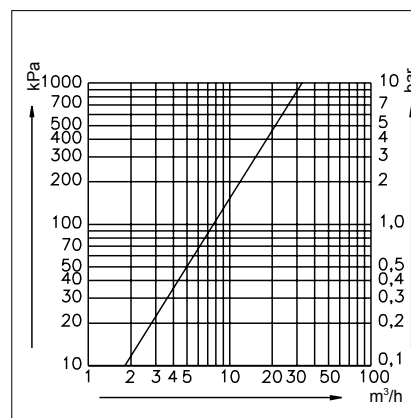
Metals: Brass

Plastics: PVDF

Sealing: FKM


Lubricant: Perfluoropolyether based

Flow chart



For further options contact **BROEN-LAB**

Configuration options

Description	Item number	
	Polypropylene handle	Metal handle
Set with <ul style="list-style-type: none"> • Handle • Media indication 	1915 0140 10XX	1916 0149 10XX
Set with <ul style="list-style-type: none"> • Handle • Media indication • Headwork 	Not available as a spare part for safety reasons	
Headwork	Not available as a spare part for safety reasons	

Replace country code **10** (EN13792-norm) with **20** for SEFA 7 media indication.

Replaxe **XX** with one of these media types:

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
21	CA	AIR	Compressed Air
22	O2	OXY	Oxygen
23	N ₂	NIT	Nitrogen
24	CO ₂	CO2	Carbon Dioxide
25	Ar	AR	Argon
26	He	HE	Helium
27	N ₂ O	N2O	Dinitrogen monoxide
28	V	VAC	Vacuum

HEADWORK FOR NON-BURNING 5.0 GASES

NEEDLE HEADWORK

Specifications

BROEN-LAB UniFlex™ fittings for non-burning 5.0 gases with needle headwork are suitable for fine regulation of media flow.

Opening/closing function: 3 x 360° turn

Media: Non-burning 5.0 (99.999% clean) gases

Max. working pressure: 21 bar / 305 psi

Allowable test pressure after installation:

1.5 x max. working pressure without function of the valve

Materials with media contact

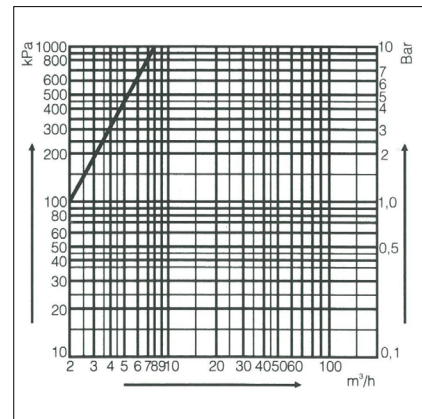
Metals: Brass

Plastics: PVDF

Sealing: FKM


Lubricant: Perfluoropolyether based

Flow chart



For further options contact BROEN-LAB

Configuration options

Description	Item number	
	Polypropylene handle	Metal handle
Set with <ul style="list-style-type: none"> • Handle • Media indication 	1915 0140 10XX	1916 0149 10XX
Set with <ul style="list-style-type: none"> • Handle • Media indication • Headwork 	Not available as a spare part for safety reasons	
Headwork	Not available as a spare part for safety reasons	

Replace country code **10** (EN13792-norm) with **20** for SEFA 7 media indication.

Replaxe **XX** with one of these media types:

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
21	CA	AIR	Compressed Air
22	O2	OXY	Oxygen
23	N ₂	NIT	Nitrogen
24	CO ₂	CO2	Carbon Dioxide
25	Ar	AR	Argon
26	He	HE	Helium
27	N ₂ O	N2O	Dinitrogen monoxide
28	V	VAC	Vacuum

HEADWORK FOR NON-BURNING 6.0 GASES

NEEDLE HEADWORK

Specifications

BROEN-LAB UniFlex™ fittings for non-burning 6.0 gases with needle headwork are suitable for fine regulation of media flow.

Opening/closing function: 1.5 x 360° turn

Media: Non-burning 6.0 (99.9999% clean) gases

Max. working pressure: 21 bar / 305 psi

Allowable test pressure after installation:

1.5 x max. working pressure without function of the valve

Materials with media contact


Metals: Brass, SS

Plastics: PVDF

Lubricant: Perfluoropolyether based

For further options contact BROEN-LAB

Configuration options

Description	Item number	
	Polypropylene handle	Metal handle
Set with <ul style="list-style-type: none"> • Handle • Media indication 	1915 0140 10XX	1916 0149 10XX
Set with <ul style="list-style-type: none"> • Handle • Media indication • Headwork 	Not available as a spare part for safety reasons	
Headwork	Not available as a spare part for safety reasons	

Replace country code **10** (EN13792-norm) with **20** for SEFA 7 media indication.

Replaxe **XX** with one of these media types:

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
21	CA	AIR	Compressed Air
22	O2	OXY	Oxygen
23	N ₂	NIT	Nitrogen
24	CO ₂	CO2	Carbon Dioxide
25	Ar	AR	Argon
26	He	HE	Helium
27	N ₂ O	N2O	Dinitrogen monoxide
28	V	VAC	Vacuum

HEADWORK FOR NON-BURNING 2.0 GASES / VACUUM

HIGH FLOW HEADWORK

Specifications

BROEN-LAB UniFlex™ fittings for vacuum are as a standard delivered with a high flow headwork. This headwork ensures high flow of media and can also be used for other non-burning 2.0 gases.

Opening/closing function: 1.5 x 360° turn

Media: Vacuum and non-burning 2.0 (99% clean) gases

Working pressure: -1 to 16 bar / -14.5 to 232 psi

Allowable test pressure after installation:

1.5 x max. working pressure without function of the valve

Materials with media contact

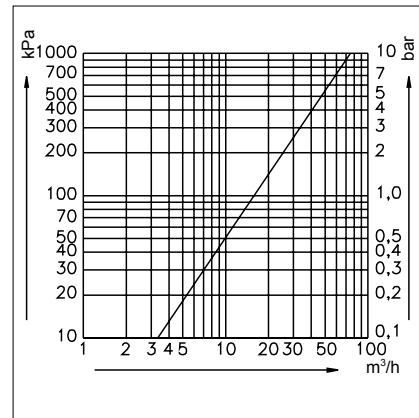
Metals: Brass

Plastics: PVDF

Sealing: FKM


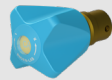

Lubricant: Perfluoropolyether based

Flow chart



For further options contact BROEN-LAB

Configuration options

Description	Item number	Item number	
		Polypropylene handle	Metal handle
Set with • Handle • Media indication 	1915 0140 10XX	1916 0149 10XX	
Set with • Handle • Media indication • Headwork 	2575 025 10XX	2575 026 10XX	
Headwork 	02 55 6300		

Replace country code **10** (EN13792-norm) with **20** for SEFA 7 media indication.

Replaxe **XX** with one of these media types:

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
21	CA	AIR	Compressed Air
23	N ₂	NIT	Nitrogen
24	CO ₂	CO2	Carbon Dioxide
25	Ar	AR	Argon
26	He	HE	Helium
28	V	VAC	Vacuum

HEADWORK FOR NON-BURNING 5.0 GASES / VACUUM

HIGH FLOW HEADWORK

Specifications

BROEN-LAB UniFlex™ fittings for 5.0 gases delivered with a stop / high flow headwork ensure high flow of media. Can also be used for vacuum.

Opening/closing function: 1.5 x 360° turn

Media: Non-burning 5.0 (99.999% clean) gases

Max. working pressure: 21 bar / 305 psi

Allowable test pressure after installation:

1.5 x max. working pressure without function of the valve

Materials with media contact

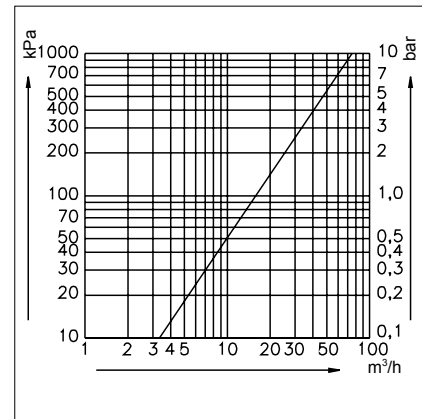
Metals: Brass

Plastics: PVDF

Sealing: FKM


Lubricant: Perfluoropolyether based

Flow chart



For further options contact BROEN-LAB

Configuration options

Description	Item number	
	Polypropylene handle	Metal handle
Set with • Handle • Media indication 	1915 0140 10XX	1916 0149 10XX
Set with • Handle • Media indication • Headwork	Not available as a spare part for safety reasons	
Headwork	Not available as a spare part for safety reasons	

Replace country code **10** (EN13792-norm) with **20** for SEFA 7 media indication.

Replaxe **XX** with one of these media types:

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
21	CA	AIR	Compressed Air
22	O2	OXY	Oxygen
23	N ₂	NIT	Nitrogen
24	CO ₂	CO2	Carbon Dioxide
25	Ar	AR	Argon
26	He	HE	Helium
27	N ₂ O	N2O	Dinitrogen monoxide
28	V	VAC	Vacuum

HEADWORK FOR NON-BURNING 6.0 GASES / VACUUM STOP / HIGH FLOW HEADWORK

Specifications

BROEN-LAB UniFlex™ fittings for 6.0 gases delivered with a stop/high flow headwork ensure high flow of media. Can also be used for vacuum.

Opening/closing function: 1.5 x 360° turn

Media: Non-burning 6.0 (99.9999% clean) gases

Max. working pressure: 21 bar / 305 psi

Allowable test pressure after installation:

1.5 x max. working pressure without function of the valve

Materials with media contact


Metals: Brass

Plastics: PVDF

Lubricant: Perfluoropolyether based

For further options contact BROEN-LAB

Configuration options

Description	Item number	
	Polypropylene handle	Metal handle
Set with <ul style="list-style-type: none"> • Handle • Media indication 	1915 0140 10XX	1916 0149 10XX
Set with <ul style="list-style-type: none"> • Handle • Media indication • Headwork 	Not available as a spare part for safety reasons	
Headwork	Not available as a spare part for safety reasons	

Replace country code **10** (EN13792-norm) with **20** for SEFA 7 media indication.

Replaxe **XX** with one of these media types:

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
21	CA	AIR	Compressed Air
22	O2	OXY	Oxygen
23	N ₂	NIT	Nitrogen
24	CO ₂	CO2	Carbon Dioxide
25	Ar	AR	Argon
26	He	HE	Helium
27	N ₂ O	N2O	Dinitrogen monoxide
28	V	VAC	Vacuum

HEADWORK FOR NON-BURNING 2.0, 4.0 AND 5.0 GASES

MICRO FLOW HEADWORK

Specifications

BROEN-LAB Micro flow headwork ensures a very fine regulation of media where flow of gas is close to zero and microscopic flow rate is required.

Opening/closing function: 7.5 x 360° turn

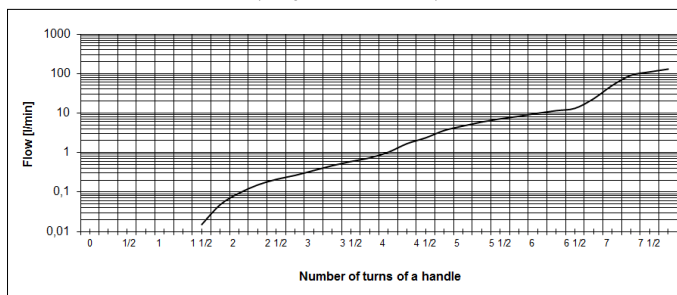
Media: Non-burning gases up to 5.0 quality

Max. working pressure: 16 bar / 232 psi

Allowable test pressure after installation:

1.5 x max. working pressure without function of the valve

Flow characteristics of a micro flow headwork
(Compressed Air at 6 bar)



Materials with media contact

Metals: Brass


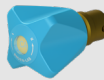

Plastics: PVDF

Sealing: FKM

Lubricant: Perfluoropolyether based

For further options contact BROEN-LAB

Configuration options

Description	Item number	
	Polypropylene handle	Metal handle
Set with • Handle • Media indication 	1915 0140 10XX	1916 0149 10XX
Set with • Handle • Media indication • Headwork 	2575 027 10XX Only available as spare part up to 2.0	2575 028 10XX Only available as spare part up to 2.0
Headwork 	19 15 4400 Only available as spare part up to 2.0	

Replace country code **10** (EN13792-norm) with **20** for SEFA 7 media indication.

Replaxe **XX** with one of these media types:

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
21	CA	AIR	Compressed Air
22	O2	OXY	Oxygen
23	N ₂	NIT	Nitrogen
24	CO ₂	CO2	Carbon Dioxide
25	Ar	AR	Argon
26	He	HE	Helium
27	N ₂ O	N2O	Dinitrogen monoxide
28	V	VAC	Vacuum

HEADWORK FOR BURNING GASES

PRESS/TURN HEADWORK

Specifications

BROEN-LAB UniFlex™ fittings for burning gases can be delivered with a safety press/turn headwork, which prevents from accidental opening of the valve.

Opening/closing function: 90° turn

Media: Burning gases

Max. working pressure: 7 bar / 102 psi

Allowable test pressure after installation:

1.5 x max. working pressure without function of the valve

Materials with media contact

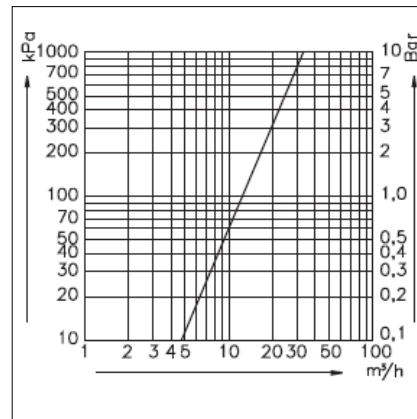
Metals: Brass

Sealing: Nitrile (NBR)

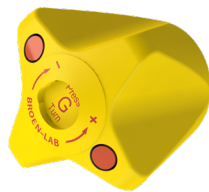
Lubricant: Mineral oil based

Ceramics: Al2O3 96%

Flow chart



For further options contact BROEN-LAB



Press/Turn POP-UP handle



Press/Turn handle

Configuration options

Description	Item number	
	Polypropylene handle	Metal handle
Set with • Handle • Media indication	1915 0140 10XX	1916 0149 10XX
Set with • Handle • Media indication • Headwork	Not available as a spare part for safety reasons	
Headwork	Not available as a spare part for safety reasons	

Replace country code **10** (EN13792-norm) with **20** for SEFA 7 media indication.

Replaxe **XX** with one of the media types on the next page:

Press/turn POP-UP	Press/turn	Country code 10 EN13792	Country code 20 SEFA 7	Description
10	31	G	GAS	Natural gas
12	32	LPG		Liquefied gas
14	47	C ₄ H ₁₀		Butane
16	48	C ₃ H ₈		Propane
18	49	C ₂ H ₂	ACET	Acetylene
20*	34*	H ₂	HYD	Hydrogen
46	50	C ₂ H ₄		Methane

*Handle and media indication is **red**.

HEADWORK FOR BURNING GASES

1/4 TURN HEADWORK

Specifications

BROEN-LAB UniFlex™ fittings for burning gases can be delivered with a 1/4 turn headwork, which is based on the ball-valve principle and has metal against metal in fully open or closed position.

Opening/closing function: 90° turn

Media: Burning gases

Max. working pressure: 7 bar / 102 psi

Allowable test pressure after installation:

1.5 x max. working pressure without function of the valve

Materials with media contact


Metals: Brass

Sealing: Nitrile (NBR)

Lubricant: Mineral oil based

For further options contact BROEN-LAB

Configuration options

Description	Item number	
	Polypropylene handle	Metal handle
Set with • Handle • Media indication 	1915 0140 10XX	1916 0149 10XX
Set with • Handle • Media indication • Headwork	Not available as a spare part for safety reasons	
Headwork	Not available as a spare part for safety reasons	

Replace country code **10** (EN13792-norm) with **20** for SEFA 7 media indication.

Replaxe **XX** with one of these media types:

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
09	G	GAS	Natural gas
11	LPG		Liquefied gas
13	C ₄ H ₁₀		Butane
15	C ₃ H ₈		Propane
17	C ₂ H ₂	ACET	Acetylene
19*	H ₂	HYD	Hydrogen
45	C ₂ H ₄		Methane

*Handle and media indication is **red**.

HEADWORK FOR NON-BURNING 2.0 GASES / VACUUM

1/4 TURN HEADWORK

Specifications

BROEN-LAB UniFlex™ fittings for non-burning gases can be delivered with a 1/4 turn headwork, which is based on the ball-valve principle and has metal against metal in fully open or closed position.

Opening/closing function: 90° turn

Media: Non-Burning gases

Max. working pressure: 16 bar / 232 psi

Allowable test pressure after installation:

1.5 x max. working pressure without function of the valve

Materials with media contact




Metals: Brass

Sealing: FKM

Lubricant: Perfluoropolyether oil based

For further options contact BROEN-LAB

Configuration options

Description		Item number	
		Polypropylene handle	Metal handle
Set with		1915 0140 10XX	1916 0149 10XX
<ul style="list-style-type: none"> • Handle • Media indication 			
Set with		2575 029 10XX	2575 030 10XX
<ul style="list-style-type: none"> • Handle • Media indication • Headwork 			
Headwork		15 30 482	

Replace country code **10** (EN13792-norm) with **20** for SEFA 7 media indication.

Replaxe **XX** with one of these media types:

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
21	CA	AIR	Compressed Air
23	N ₂	NIT	Nitrogen
24	CO ₂	CO2	Carbon Dioxide
25	Ar	AR	Argon
26	He	HE	Helium
28	V	VAC	Vacuum

HEADWORK FOR NON-BURNING 4.0

1/4 TURN HEADWORK

Specifications

BROEN-LAB UniFlex™ fittings for 4.0 gases can be delivered with a 1/4 turn headwork, which is based on the ballvalve principle and has metal against metal in fully open or closed position.

Opening/closing function: 90° turn

Media: Non-Burning gases

Max. working pressure: 16 bar / 232 psi

Allowable test pressure after installation:

1.5 x max. working pressure without function of the valve

Materials with media contact



Metals: Brass

Sealing: FKM

Lubricant: Perfluoropolyether oil based

For further options contact BROEN-LAB

Configuration options

Description	Item number	
	Polypropylene handle	Metal handle
Set with <ul style="list-style-type: none"> • Handle • Media indication 	1915 0140 10XX	1916 0149 10XX
Set with <ul style="list-style-type: none"> • Handle • Media indication • Headwork 	Not available as a spare part for safety reasons	
Headwork 	Not available as a spare part for safety reasons	

Replace country code **10** (EN13792-norm) with **20** for SEFA 7 media indication.

Replaxe **XX** with one of these media types:

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
21	CA	AIR	Compressed Air
22	O2	OXY	Oxygen
23	N ₂	NIT	Nitrogen
24	CO ₂	CO2	Carbon Dioxide
25	Ar	AR	Argon
26	He	HE	Helium
27	N ₂ O	N2O	Dinitrogen monoxide
28	V	VAC	Vacuum

HEADWORK FOR BURNING GASES

LIFT/TURN HEADWORK

Specifications

Valves for burning gases with Lift/Turn safety handles. The valves are based on a BALLOFIX® ball valve. Opening/closing function 90° Lift/Turn.

Opening/closing function: 90° Lift/Turn

Media: Burning gases can be used for natural (G), liquefied petrol (LPG), town and low-pressure bottle gases as well as vacuum, compressed air and nitrogen.

Max. working pressure: 7 bar/102 psi

Allowable pressure test after installation: 1.5 x max. working pressure without function of the valve.

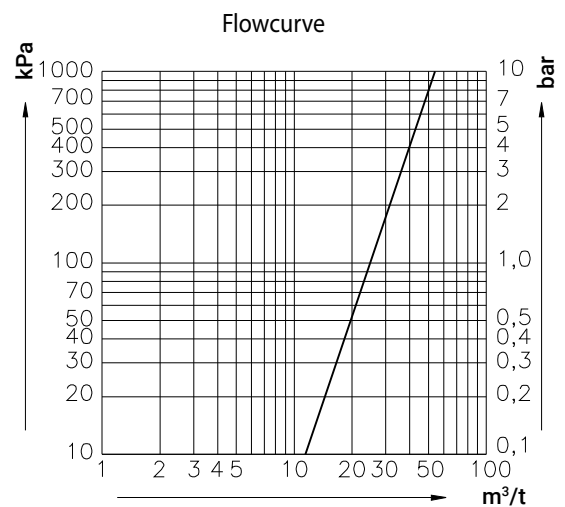
Materials with media contact

Metals: Brass, nickel plated brass

Sealing: Nitrile (NBR); POM

Lubricant: Mineral oil-based

For further options contact BROEN-LAB



Configuration options	Standard handle	ADA handle
Set with • Handle • Media indication	0139628 10XX	05317259 10XX
Set with • Handle • Media indication • Headwork	Not available as a spare part for safety reasons	

For BROEN-LAB lift/turn handle with “dots” spare parts are no longer available.



DISABILITY FRIENDLY HANDLES

Specifications

BROEN-LAB UniFlex™ fittings for can be delivered with a disability friendly handle (ADA), when using a 90° turn headwork.

BROEN-LAB UniFlex™ fittings with ADA option complies with the 2010 ADA Standard. All handles can be operated with one hand and do not require tight grasping, pinching or twisting of the wrist. The force required to activate the handle does not exceed 5 pounds (22.2 N).

Media: Water: (Ceramic 90°)

Special water: (Diaphragm 1 1/2 turn headwork)

Burning gases and non-burning gases, 2.0, 4.0 and 5.0: (1/4 turn headwork)

For further options contact BROEN-LAB

Configuration options

ADA handles (headworks are to be ordered separately)

	Closed position	Open position
2575 050 10XX		
2575 051 10XX		
2575 033 10XX		
2575 034 10XX		

Replace country code **10** (EN13792-norm) with **20** for SEFA 7 media indication.

Replaxe **XX** with one of the media types on the next page:

DISABILITY FRIENDLY HANDLES

Water

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
01	WPC	CW	Potable water, cold
02	WPH	HW	Potable water, hot
05	WCF	CHWS	Coolant water, feed
06	WCR	CHWR	Coolant water, return
07	WNC		Non-potable water, cold
08	WNH		Non-potable water, hot

Special Water

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
03	WDI	DW	Distilled water
36	WDC	DI	Dionised water, cold

Burning gas

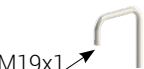

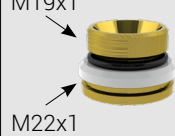



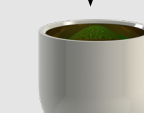


Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
09	G	GAS	Natural gas
11	LPG		Liquefied gas
13	C ₄ H ₁₀		Butane
15	C ₃ H ₈		Propane
17	C ₂ H ₂	ACET	Acetylene
19	H ₂	HYD	Hydrogen
45	C ₂ H ₄		Methane

Non-Burning gas

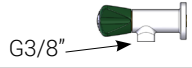

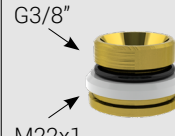






Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
21	CA	AIR	Compressed Air
22	O2	OXY	Oxygen
23	N ₂	NIT	Nitrogen
24	CO ₂	CO2	Carbon Dioxide
25	Ar	AR	Argon
26	He	HE	Helium
27	N ₂ O	N2O	Dinitrogen monoxide
28	V	VAC	Vacuum

OTHER SPARE PARTS

M19x1 - Nozzles and aerators for spouts

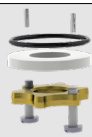

 M19x1	Removable nozzle Polypropylene	Fixed nozzle Polypropylene	Aerator	Removable nozzle metal	Fixed nozzle metal
Adaptor	 M19x1 G1/2"	No adaptor needed	 M19x1 M22x1	 M19x1 G1/2"	No adaptor needed
	2539 003 1001		2539 005 1001	2539 007 1001	
Nozzle/Aerator	 G1/2"	 M19x1	 M22	 G1/2"	 M19x1
	2539 004 1001	2539 010 1001	2539 006 1001	2539 008 1001	2539 009 1001

G3/8" - Nozzles and aerators for valves and outlets


 G3/8"	Removable nozzle Polypropylene	Fixed nozzle Polypropylene	Aerator	Removable nozzle metal	Fixed nozzle metal
Adaptor	 G3/8" G1/2"	No adaptor needed	 G3/8" M22x1	 G3/8" G1/2"	No adaptor needed
	2539 048 1001		2539 064 1001	2539 043 1001	
Nozzle/Aerator	 G1/2"	 G3/8"	 M22	 G1/2"	 G3/8"
	2539 004 1001	Water: 2539 040 1001 Technical Gas 2.0: 2539 040 1021	2539 006 1001 Aerator with integrated flow restrictor 5 l/min: 2539 045 1001	2539 008 1001	2539 042 1001

OTHER SPARE PARTS




Mounting set

Illustration	Description:	BROEN-LAB item no.
	Mounting set for G1/2 connection Mounting set for M30x1,5 connection	19 141 000 19 190 000
	Threaded inlet pipe M30x1,5 L=30mm L=60mm L=90mm	19 190 03 19 190 02 19 190 04


O-rings

Illustration	Description:	BROEN-LAB item no.
	Support and o-rings for swivel spout	15 304 490
	O-rings for 18 mm spouts Produced from 2003-2014	09 701 61
	O-rings for 19 mm spouts Produced from 19XX -2003	09 701 63

Cartridge

Illustration	Description:	BROEN-LAB item no.
	Cartridge for flow and temperature Front Control Valve	15 304 46
	Cartridge for 2 step opening Front Control Valve	15 304 47
	Cartridge for flow and temperature limitation One handle mixer	15 304 500

Flashback arrester

Illustration	Description:	BROEN-LAB item no.
	Flash back arrester (inlet: 1/4" NPT - outlet: 1/4" NPT female) (To be used for Acetylene)	96T1006

MEDIA OVERVIEW

Water

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
01	WPC	CW	Potable water, cold
02	WPH	HW	Potable water, hot
05	WCF	CHWS	Coolant water, feed
06	WCR	CHWR	Coolant water, return
07	WNC		Non-potable water, cold
08	WNH		Non-potable water, hot

Water (Elbow lever)

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
01	WPC	CW	Potable water, cold
02	WPH	HW	Potable water, hot
07	WNC		Non-potable water, cold
08	WNH		Non-potable water, hot

Special Water

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
03	WDI	DW	Distilled water
36	WDC	DI	Dionised water, cold

Burning gas

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
09	G	GAS	Natural gas
11	LPG		Liquefied gas
13	C ₄ H ₁₀		Butane
15	C ₃ H ₈		Propane
17	C ₂ H ₂	ACET	Acetylene
19	H ₂	HYD	Hydrogen
45	C ₂ H ₄		Methane

MEDIA OVERVIEW

Burning gas - Press/turn - POP-UP

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
10	G	GAS	Natural gas
12	LPG		Liquefied gas
14	C ₄ H ₁₀		Butane
16	C ₃ H ₈		Propane
18	C ₂ H ₂	ACET	Acetylene
20	H ₂	HYD	Hydrogen
46	C ₂ H ₄		Methane

Burning gas - Press/turn

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
31	G		Natural gas
32	LPG		Liquefied gas
47	C ₄ H ₁₀		Butane
48	C ₃ H ₈		Propane
49	C ₂ H ₂		Acetylene
50	C ₂ H ₄		Methane

Non-Burning gas 2.0

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
21	CA	AIR	Compressed Air
23	N ₂	NIT	Nitrogen
24	CO ₂	CO2	Carbon Dioxide
25	Ar	AR	Argon
26	He	HE	Helium
28	V	VAC	Vacuum

Non-Burning gas 4.0, 5.0 and 6.0

Code:	Country code 10 EN13792	Country code 20 SEFA 7	Description
21	CA	AIR	Compressed Air
22	O ₂	OXY	Oxygen
23	N ₂	NIT	Nitrogen
24	CO ₂	CO2	Carbon Dioxide
25	Ar	AR	Argon
26	He	HE	Helium
27	N ₂ O	N2O	Dinitrogen monoxide
28	V	VAC	Vacuum

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BROEN-LAB develops, manufactures and sells Laboratory Fittings, Emergency Shower Systems and Eye Wash Systems into a broad spectrum of laboratories and industrial locations; sectors include Pharmaceutical, Food&Beverage and Academia. Our expertise and product quality ensure optimal solutions compliant to all relevant international norms setting new standards in risk mitigation in modern research and development facilities.

BROEN-LAB offers solutions that ensure the functionality, compliance, hygiene, durability and safety are of the highest priority. For more than 50 years our products have been integrated into a wide variety of workplaces, laboratories, hospitals and industrial locations, with features that are assessed and designed to be flexible, durable and compliant offering a broad range of options tailored to each location. This inherent design integrity provides confidence in the solution adopted wherever in the world these are applied.

BROEN-LAB is a collaboration partner in the design and layout of your next laboratory and it's integrated safety



BROEN-LAB A/S ISO 9001 certification

In September 1991 BROEN-LAB A/S was certified according to ISO 9001 as one of the first Danish companies. The certification was carried out by Bureau Veritas, Denmark, for our Danish site in Assens.

The quality management system of BROEN-LAB A/S now complies with detailed specifications laid down by the internationally acknowledged EN ISO 9001:2015. This certification will further contribute to reputation for quality and reliability of BROEN-LAB A/S.

BROEN-LAB A/S ISO 14001:2015 certification

In December 2022 we got certified according to ISO 14001 in Environmental certification. The new certification was carried out by Bureau Veritas, Denmark, for Danish site in Assens.

The Environment ISO14001 management system of BROEN-LAB A/S is included in internationally acknowledged EN ISO 9001:2015. Both certifications furthermore contribute to reputation for quality and reliability of BROEN-LAB A/S.